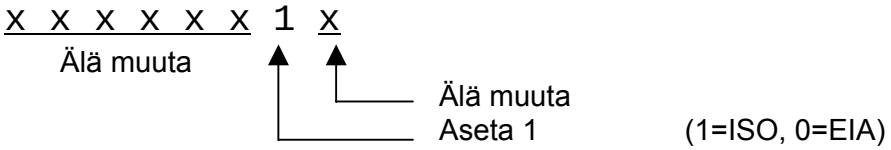
Tiedonsiirto Fanuc 0i 16i 18i 21i M/T

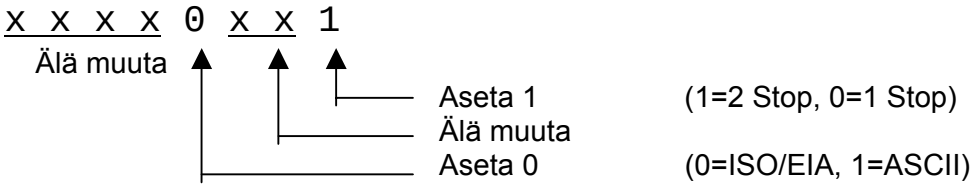
-Aseta setting TV ON = 0
ISO = 1
I/O Channel = 0 (0 & 1= RS-232, 2 = floppy disk)

-Aseta parametri 0020 = 0 (0 = chanel1 & par 0101-0103, 1= chanel1 & par 0111-0113)

-Aseta parametri 0000



-Aseta parametri 0101

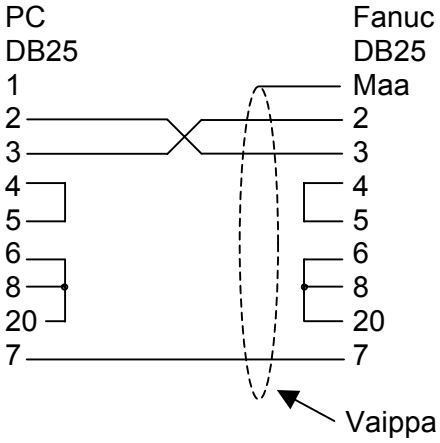
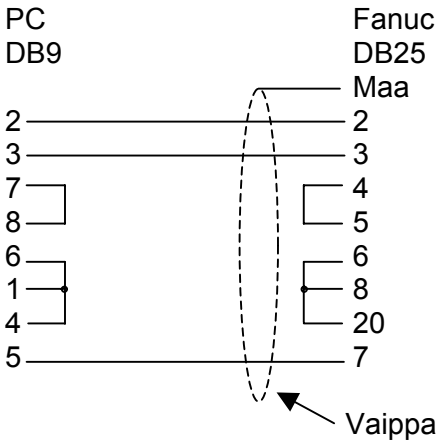


-Aseta parametri 0102 = 0 (0=RS-232 DC1-DC4, 2=Floppy, 6=PPR)

-Aseta parametri 0103 = 10 (10=4800 Baud, 11=9600, 12=19400, 9=2400, 8=1200)

-Asetukset ovat nyt: 4800 Baud, Even Pariteetti, 2 Stop, Xon/Xoff-kättely

Kaapeli kun PC:ssä 25-napainen liitin



Kaapeli kun PC:ssä 9-napainen liitin